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Dodge Steering Column Ignition Switch Wiring Installation

1) Measure from the end of your existing connector 6" and cut the wires to

remove the connector from the column giving you a pigtail.

2) Strip each wire exposing approximately ½" of the wire on the factory pigtail and the Flaming River pigtail included with your column.

3) Cut qty 4 pieces of shrink tubing (not provided) long enough to sufficiently cover the exposed wire and slide the shrink tubing over the wires of your factory pigtail.
4) Solder the appropriate wires together using the diagram below.

Factory Pigtail Flaming River Pigtail

